

## Universal support frame, Type UU

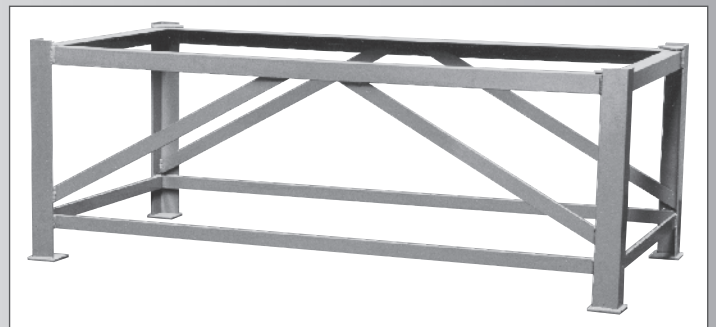


Plate size approx. mm	Number of legs	Weight approx. kg
400 x 400	4	16
500 x 500	4	27
600 x 600	4	29
700 x 700	4	42
800 x 800	4	46
1000 x 800	4	50
1000 x 1000	4	54
1200 x 800	4	54
1200 x 1000	4	65
1500 x 1000	4	72
2000 x 1000	4	86
2000 x 1500	6	105

Other dimensions on request.

Sturdy welded iron-support frame for supporting straightening plates, blueing plates and marking-off plates with a working height of approx. 800 mm. Other working heights are available on request.

For larger straightening plates we recommend supporting using the VS/ VSK supports. For blueing plates we recommend supporting on a frame with adjustment bolts.



## Cabinets

The cabinets are made of sheet metal, with lockable doors and internal shelves available on request.



## Adjustable height supports, Type VS

These cast supports are suitable for the installation of marking-off and measuring tables as well as larger straightening and welding plates.

An adjustable M 30 supporting bolt (M 20 for small plates) allows exact alignment of the plate.

Please find the correct number of supports required for marking-off tables in the appropriate table. The number of supports must be increased for extremely heavy loads. The supports can also be supplied with a machined base. Additional cost 30,- €.

No.	Support height h approx. mm	Weight approx. kg
0	220 - 270	15
1	270 - 320	24
2	340 - 390	29
3	425 - 475	32
4	530 - 580	38
5	575 - 625	43
6	630 - 680	47
7	695 - 745	49



Support with ball-bearings for precise adjustment of measuring and marking-off plates to high levels of accuracy. Additional cost 35,- €.

Support - Type VSK

## Levelling units, Type BE

The BE provides a solid connection between marking-off or clamping plates and the foundation.

It is used for (e.g.) measuring plates with side-oriented measuring machines with horizontal arm to prevent the plate from tipping over. The plate surface can be aligned to the desired tolerance by pulling and pushing. The alignment support is anchored to the foundation and the surface alignment occurs at the underside of the plate.

No.	Support height h approx. mm	Weight approx. kg
1	320	45
2	420	52
3	520	60



Levelling utilizing the forcing screw A. The fastening bolt C is used to secure the plate and counter pressure is applied using the forcing screw at the same time.

- A: Forcing screw
- B: Plate
- C: Fastening bolt
- D: Hardened ball socket joint
- E: Access opening
- F: Support
- h: Block height including screw

